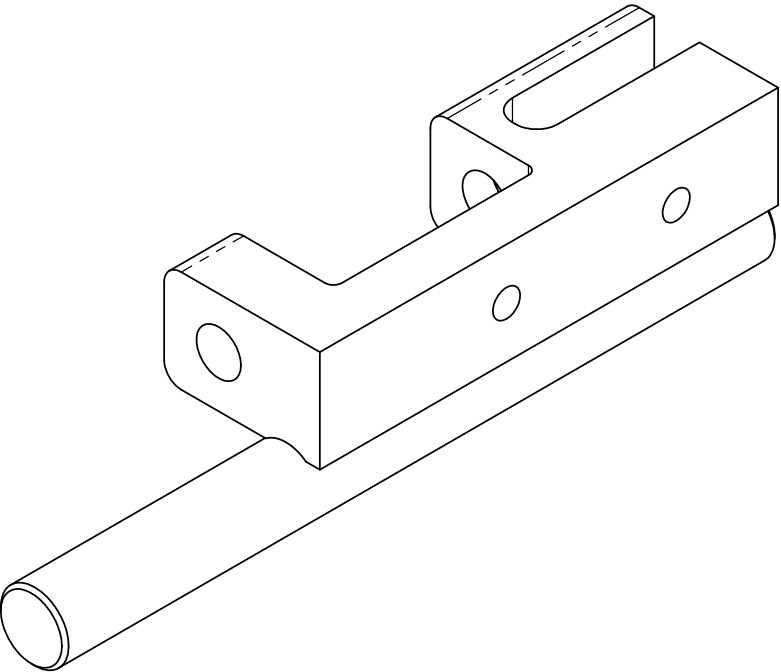
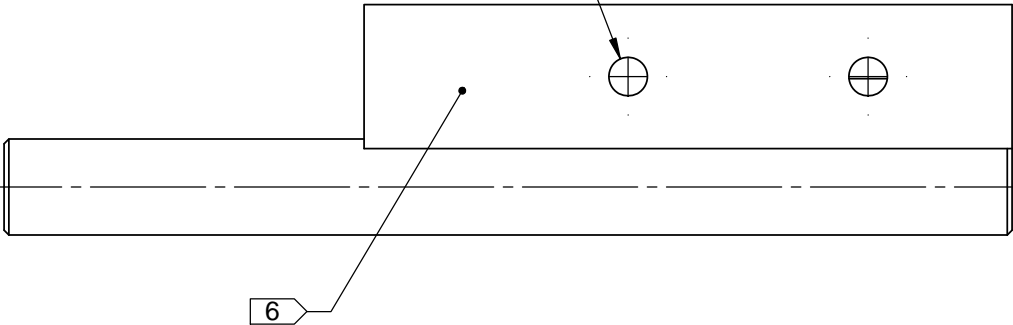
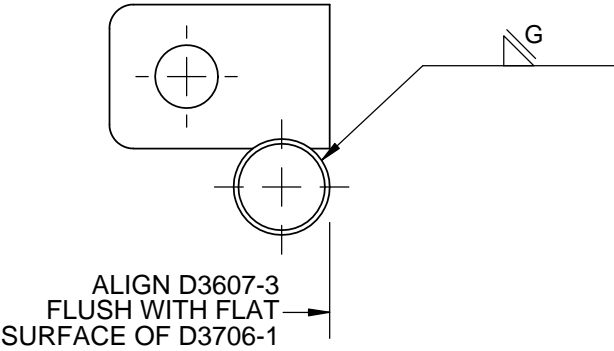
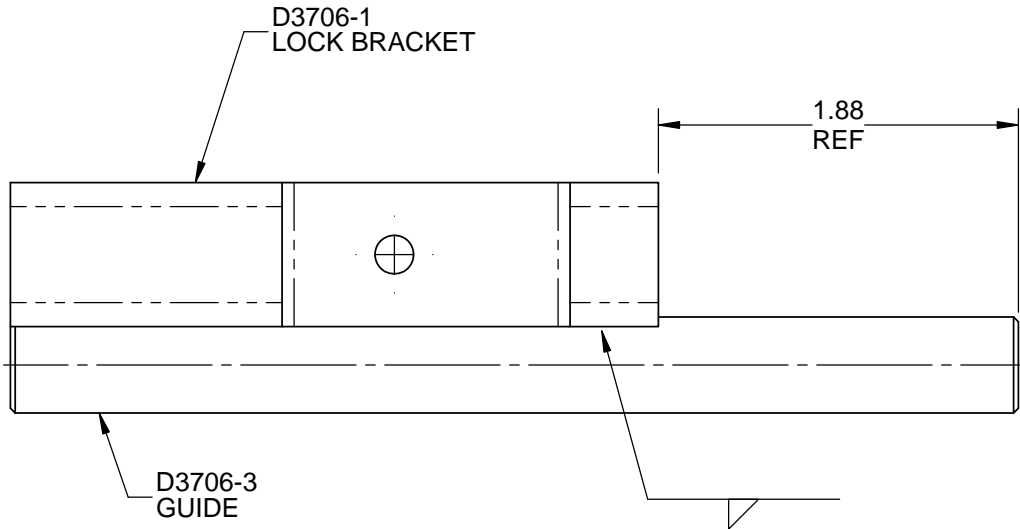


ITEM	QTY -041	P/N	DESCRIPTION
	X	D3607-041	LOCK BRACKET ASSEMBLY
1	1	D3706-1	LOCK BRACKET
2	1	D3706-3	GUIDE
3	2	MS21209F1-20	HELI-COIL, SCREW LOCKING (RED)



INSTALL MS21209F1-20
HELI-COIL FLUSH TO TOP OF HOLE
AFTER FINISH
2 PL



D3706-041 LOCK BRACKET ASSEMBLY

PRELIMINARY ISSUE

D3706-041 NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N AND B/N PER DART QSI 044 6.1 (PERMANENT INK MARKER)
- 7) WEIGHT: 0.26 lbs
- 8) WELDING: PER DART QSI 004

PB1	ADD D3607-041: ADD TAPPED HOLES FOR HELI-COIL ON D3607-1 (ZN'S B7-4/-7); 0.786 +0.000/-0.030 WAS 0.80 (ZN D7-2). REASON: CIR12-4.	MB	12.11.29
A	NEW ISSUE	MB	08.05.26
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D3706	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		INSTRUMENT PANEL LOCK	NTS
DATE	12.11.29	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

